



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2278

Job Sheet 175747



Part No: D2278

Job Qty: 10 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/24/18

Description:

Type: Stock

Note: DWG REV F IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now 6061-T6 06-06-23 JLM IPP Rev C New flat pattern 08.01.11 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		DC 18/04/12
100	Waterjet	10 pcs	4/23/18	4/23/18	0.01	1.12	Waterjet1		DC 18/04/12
110	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC2		DC 18/04/12
120	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC8		38
130	HandFinish	10 pcs	4/24/18	4/24/18	0.00	0.26	HandFinish1		SIA 18-04-13
140	QC	10 pcs	4/24/18	4/24/18	0.00	0.00	QC7		APR 13 2018
150	Packaging	10 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3		9-89 18-04-16
160	QC21-SA	10 Ea	4/24/18	4/24/18	0.00	0.00	QC21		GA 124
Part Op 100 - 1-Cut as per Dwg D2278 Descriptions: 150 - LOCATION : GA									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	9.8150 sf (.9815 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	10	188	0



Inspector:

Date: 04/12/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Leg	0.354Inches $\pm$ 0.010	0.364 0.344	0,355	
2	Leg	0.354Inches $\pm$ 0.010	0.364 0.344	0,354	
3	Leg	16.460Inches $\pm$ 0.030	16.490 16.430	16,460	
4	Leg	0.128Inches + 0.005 - 0.000	0.133 0.128	0,128	
5	Leg	0.354Inches $\pm$ 0.030	0.384 0.324	0,354	Radius
6	Leg	2.000Inches $\pm$ 0.030	2.030 1.970	2,001	
7	Leg	4.740Inches $\pm$ 0.030	4.770 4.710	4,742	
8	Leg	8.460Inches $\pm$ 0.030	8.490 8.430	8,460	
9	Leg	0.213Inches $\pm$ 0.010	0.223 0.203	0,213	
10	Leg	0.750Inches $\pm$ 0.010	0.760 0.740	0,752	
11	Leg	0.080Inches $\pm$ 0.010	0.090 0.070	0,080	thick

Plex 4/10/18 2:00 PM Dart.Gagnon.Michelle